**Section 219.451 Sealing Device Requirements**

Except for safety pressure relief valves, no owner or operator of a petroleum refinery shall install or operate a valve at the end of a pipe at the end of a pipe or line containing volatile organic materials unless the pipe or line is sealed with a second valve, blind flange, plug, cap or other sealing device. The sealing device may be removed only when a sample is being taken or during maintenance operations.